Original

This is a test paragraph for $\TeX$'s paragraph-breaking algorithm. It is a fairly complex algorithm, nevertheless improvements seem possible. As you will note, I stuffed this paragraph—longnonbreakingword—with long nonbreaking words just to make the algorithm work harder and to—longnonbreakingword—show some improvements that can be had by allowing font—longnonbreakingword—width variations.

Three variants

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Five variants

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Seven variants

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Seven smaller variants

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Original with `\emergencystretch`

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Three variants with `\emergencystretch`

This is a test paragraph for $\TeX$'s paragraph-breaking algorithm. It is a fairly complex algorithm, nevertheless improvements seem possible. As you will note, I stuffed this paragraph—longnonbreakingword—with long nonbreaking words just to make the algorithm work harder and to—longnonbreakingword—show some improvements that can be had by allowing font—longnonbreakingword—width variations.

Five variants with `\emergencystretch`

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Seven variants with `\emergencystretch`

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The used variants

Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel

Setting boxes with stretch

Flüssigkeitsgleichgewicht und Stoffwechsel
Flüssigkeitsgleichgewicht und Stoffwechsel
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